

SF-1, 22 LR with Brown/Gray Thumbhole Stock

[Firearms](#) > [Rifles](#) > [Semi-Auto](#)

The SF-1 is one of our most unique rifles we offer.

The snake fluting is not a straight flute, nor a spiral flute but a hybrid of the two. Its increased surface area allows more heat dissipation than conventional straight flutes but at the same time is more rigid than spiral flutes. A Forward Blow Compensator is then installed to provide recoil free shooting. Its innovative design will also help direct noise downrange.



It has always been our goal to achieve bolt action accuracy from a semi-auto and this begins with the barrel. Our stainless steel barrels feature match bore and chamber tolerances. These dimensions are proprietary to Volquartsen and have evolved from over 25 years of testing. Digital gauging equipment ensures that each barrel meets our stringent criteria.

- 1 Magazin
- Stainless steel CNC-machined receiver
- .920" stainless steel bull barrel threaded into receiver
- Snake fluting
- Forward Blow Compensator (removable)
- [TG2000](#) installed providing a crisp, clean trigger pull
- Integral Picatinny rail
- Muzzle threaded 1/2 x 28
- Stainless steel receiver with threaded in barrel
- Integral Picatinny rail

Attributes

- Name: [SF-1, 22 LR with Brown/Gray Thumbhole Stock](#)
- Manufacturer: [VOLQUARTSEN](#)
- Product no.: BRD231208
- Mfr. No.: VCS-LR-BG-TH
- Barrel Finish: Stainless
- Barrel Length: 18.5"
- Barrel Type: compensator
- Color: Brown/Gray
- Elevation: 20 MOA
- Hand: Right
- Make: Volquartsen
- Model: SF-1 22LR
- Muzzle Threads: 1/2-28
- Rounds: 10-Round
- Twist Rate: 1-16
- Delivery weight: 4.3kg
- UPC: 810162018788

Item details

EU Export Disabled

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Safety Instruction Guide for SF1, 22 LR with Brown/Gray Thumbhole Stock

Introduction

Thank you for choosing the SF1, 22 LR with Brown/Gray Thumbhole Stock. This guide provides essential safety instructions to ensure the safe use and maintenance of your rifle. It is important to read and understand these guidelines before using the product.

General Safety Guidelines

- Always treat every firearm as if it is loaded.
- Keep the muzzle pointed in a safe direction at all times.
- Store the firearm unloaded and in a secure location, away from children and unauthorized users.
- Use only the specified ammunition for your SF1 rifle.
- Wear appropriate eye and ear protection when shooting.
- Be aware of your surroundings and ensure a safe shooting environment.
- Do not rely on mechanical safeties; always keep your finger off the trigger until ready to shoot.
- Regularly inspect your firearm for any signs of wear or damage.

Specific Safety Precautions for Use

- Ensure the rifle is unloaded before cleaning, storing, or transporting.
- Check the barrel for obstructions before each use.
- Do not modify the rifle in any way that could affect its safety or performance.
- Be cautious when using the Forward Blow Compensator; ensure it is securely attached before shooting.
- Avoid shooting in wet conditions to prevent malfunctions.
- Always use a stable shooting position to maintain control and accuracy.
- If you experience a misfire, keep the firearm pointed downrange for at least 30 seconds before attempting to open the action.

Instructions for Installation and Usage

Installation

1. **Unboxing:** Carefully remove the rifle from the packaging and inspect for any visible damage.
2. **Assembly:** Ensure all components are correctly assembled, including the installation of the Forward Blow Compensator.
3. **Check the Picatinny Rail:** Ensure the integral Picatinny rail is secure and ready for mounting accessories.

Usage

1. **Loading the Magazine:**
 - Ensure the rifle is pointed in a safe direction.
 - Insert a 10round magazine into the magazine well until it clicks into place.
2. **Loading the Chamber:**
 - Pull the bolt back and release it to chamber a round.
3. **Aiming and Firing:**
 - Aim the rifle at your target while ensuring the safety is in the "fire" position.
 - Gently squeeze the trigger to fire.
4. **Clearing the Chamber:**
 - After firing, always clear the chamber by pulling the bolt back and visually inspecting for any remaining rounds.

Disposal Instructions

- Dispose of the rifle in accordance with local regulations and guidelines for firearms disposal.
- Ensure that the firearm is rendered inoperable before disposal.
- Contact local authorities for safe disposal options if you are unsure.

Contact Information for Further Support

For any questions or concerns regarding the SF1, 22 LR rifle, please refer to the manufacturer's website or contact your local dealer for assistance. Always ensure you are following the latest safety guidelines and recommendations.

Conclusion

By following these safety instructions, you can help ensure a safe and enjoyable experience with your SF1, 22 LR with Brown/Gray Thumbhole Stock. Always prioritize safety and responsibility when handling firearms. Thank you for your attention to these important guidelines.

About Us

Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,
Büchsenmacherwerkzeug & Schießsportzubehör**

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