

SF-1, 22 LR with Brown/Gray Laminated Sporter Stock

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The SF-1 is one of our most unique rifles we offer.

The snake fluting is not a straight flute, nor a spiral flute but a hybrid of the two. Its increased surface area allows more heat dissipation than conventional straight flutes but at the same time is more rigid than spiral flutes. A Forward Blow Compensator is then installed to provide recoil free shooting. Its innovative design will also help direct noise downrange.



It has always been our goal to achieve bolt action accuracy from a semi-auto and this begins with the barrel. Our stainless steel barrels feature match bore and chamber tolerances. These dimensions are proprietary to Volquartsen and have evolved from over 25 years of testing. Digital gauging equipment ensures that each barrel meets our stringent criteria.

- 1 Magazin
- Stainless steel CNC-machined receiver
- .920" stainless steel bull barrel threaded into receiver
- Snake fluting
- Forward Blow Compensator (removable)
- [TG2000](#) installed providing a crisp, clean trigger pull
- Integral Picatinny rail
- Muzzle threaded 1/2 x 28
- Stainless steel receiver with threaded in barrel
- Integral Picatinny rail

Attributes

- Name: [SF-1, 22 LR with Brown/Gray Laminated Sporter Stock](#)
- Manufacturer: [VOLQUARTSEN](#)
- Product no.: BRD231207
- Mfr. No.: VCS-LR-BG
- Barrel Length: 18.5"
- Barrel Type: compensator
- Color: Brown/Gray
- Elevation: 20 MOA
- Hand: Right
- Make: Volquartsen
- Model: SF-1 22LR
- Muzzle Threads: 1/2-28
- Rounds: 10-Round
- Twist Rate: 1-16
- Delivery weight: 4.1kg
- UPC: 810162016609

Item details

EU Export Disabled

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SF1, 22 LR Safety Instruction Guide

Introduction

Thank you for choosing the SF1, 22 LR rifle. This guide provides essential safety instructions to ensure the safe use of your firearm. Please read this guide carefully before handling the rifle. Following these guidelines will help you avoid accidents and ensure a safe shooting experience.

General Safety Guidelines

- Always treat the rifle as if it is loaded.
- Keep the muzzle pointed in a safe direction at all times.
- Keep your finger off the trigger until you are ready to shoot.
- Be aware of your target and what is beyond it.
- Store the firearm securely, away from children and unauthorized users.
- Regularly inspect your rifle for any signs of wear or damage.
- Use only the recommended ammunition for your rifle.
- Always wear appropriate eye and ear protection when shooting.
- Be cautious of your surroundings, especially when shooting outdoors.

Specific Safety Precautions for Use

- Do not modify the rifle in any way that could affect its safety or performance.
- Ensure the barrel is clear of any obstructions before firing.
- Do not attempt to shoot if you are under the influence of alcohol or drugs.
- Avoid shooting in wet conditions to prevent malfunctions.
- Always use the rifle in a designated shooting area or range.
- Be aware of the local laws and regulations regarding firearm use.

Instructions for Installation and Usage

1. Initial Setup

- Remove the rifle from its packaging and inspect it for any damage.
- Ensure that all components are included as per the product specifications.

2. Loading the Rifle

- Ensure the rifle is pointed in a safe direction.
- Open the action and visually check that the chamber is clear.
- Insert the magazine into the receiver until it clicks into place.
- Load the ammunition into the magazine, ensuring it is seated properly.

3. Firing the Rifle

- Position yourself comfortably and securely.
- Aim at your target, ensuring the area is clear.
- Place your finger on the trigger only when you are ready to fire.
- Pull the trigger smoothly to fire the rifle.
- After firing, keep the rifle pointed downrange until you are ready to reload or inspect.

4. Unloading the Rifle

- Open the action and remove the magazine.

- Visually inspect the chamber to ensure it is empty.
- Store the rifle securely when not in use.

Disposal Instructions

- Dispose of the rifle in accordance with local laws and regulations.
- Do not dispose of the rifle in regular household waste.
- Contact local authorities or a licensed firearms dealer for proper disposal methods.

Contact Information for Further Support

For any safety inquiries or further support regarding your SF1, 22 LR rifle, please refer to the designated contact point provided with your product packaging.

By following these guidelines, you can help ensure a safe and enjoyable experience with your SF1, 22 LR rifle. Thank you for your attention to safety.

About Us

Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,
Büchsenmacherwerkzeug & Schießsportzubehör**

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