

SF-1, 22 LR with Brown Laminated Sporter Stock

[Firearms](#) > [Rifles](#) > [Semi-Auto](#)

The SF-1 is one of our most unique rifles we offer.

The snake fluting is not a straight flute, nor a spiral flute but a hybrid of the two. Its increased surface area allows more heat dissipation than conventional straight flutes but at the same time is more rigid than spiral flutes. A Forward Blow Compensator is then installed to provide recoil free shooting. Its innovative design will also help direct noise downrange.



It has always been our goal to achieve bolt action accuracy from a semi-auto and this begins with the barrel. Our stainless steel barrels feature match bore and chamber tolerances. These dimensions are proprietary to Volquartsen and have evolved from over 25 years of testing. Digital gauging equipment ensures that each barrel meets our stringent criteria.

- 1 Magazin
- Stainless steel CNC-machined receiver
- .920" stainless steel bull barrel threaded into receiver
- Snake fluting
- Forward Blow Compensator (removable)
- [TG2000](#) installed providing a crisp, clean trigger pull
- Integral Picatinny rail
- Muzzle threaded 1/2 x 28
- Stainless steel receiver with threaded in barrel
- Integral Picatinny rail

Attributes

- Name: [SF-1, 22 LR with Brown Laminated Sporter Stock](#)
- Manufacturer: [VOLQUARTSEN](#)
- Product no.: BRD231206
- Mfr. No.: VCS-LR-B
- Barrel Length: 18.5"
- Barrel Type: compensator
- Color: Brown
- Elevation: 20 MOA
- Hand: Right
- Make: Volquartsen
- Model: SF-1 22LR
- Muzzle Threads: 1/2-28
- Rounds: 10-Round
- Twist Rate: 1-16
- Delivery weight: 4.1kg
- UPC: 810162016593

Item details

EU Export Disabled

Table of Contents

- Startpage
- SF1, 22 LR Safety Instruction Guide
- About Us

SF1, 22 LR Safety Instruction Guide

Introduction

Thank you for choosing the SF1, 22 LR with Brown Laminated Sporter Stock. This guide provides essential safety instructions to ensure the safe use of your rifle. Please read and understand these instructions carefully before using the product.

General Safety Guidelines

- Always treat the firearm as if it is loaded.
- Keep the muzzle pointed in a safe direction at all times.
- Ensure the safety is engaged when the firearm is not in use.
- Store the firearm in a secure location, away from unauthorized access, especially by children.
- Use only the appropriate ammunition specified for this rifle.
- Be aware of your surroundings and ensure a safe shooting environment.
- Regularly inspect the rifle for any signs of wear or damage.
- Report any unsafe products or accidents to the relevant authorities.
- Check for recall updates on the EU's Safety Gate platform.

Specific Safety Precautions for Use

- **Personal Protective Equipment:** Always wear appropriate eye and ear protection when shooting.
- **Handling:** Avoid placing your finger on the trigger until you are ready to shoot.
- **Loading and Unloading:** Follow the manufacturer's instructions for loading and unloading the rifle.
- **Misfires:** In the event of a misfire, keep the rifle pointed downrange for at least 30 seconds before attempting to clear the chamber.
- **Cleaning:** Ensure the rifle is unloaded before cleaning or performing maintenance.
- **Transportation:** Always transport the rifle in a case, and ensure it is unloaded during transport.

Instructions for Installation and Usage

• Installation of Accessories:

- Ensure the firearm is unloaded before installing any accessories.
- Follow the manufacturer's instructions for installing the Forward Blow Compensator and any other accessories.

• Loading Procedure:

- Open the action and ensure the chamber is clear.
- Insert the magazine into the magazine well until it clicks into place.
- Pull the bolt back and release it to chamber a round.

• Shooting Procedure:

- Ensure a clear shooting area and that all safety precautions are in place.
- Aim at your target, ensuring the muzzle is pointed in a safe direction.
- Engage the safety before loading.
- Once ready, disengage the safety and squeeze the trigger gently to fire.

• Unloading Procedure:

- Point the rifle in a safe direction.

- Engage the safety.
- Remove the magazine and pull the bolt back to eject any chambered round.
- Visually and physically check the chamber to ensure it is empty.

Disposal Instructions

- Dispose of the firearm in accordance with local laws and regulations.
- Do not dispose of the firearm in regular trash.
- Contact local authorities or licensed dealers for proper disposal methods.

Contact Information for Further Support

For any safety inquiries or support regarding your SF1, 22 LR, please refer to the contact information provided in the product packaging or user manual.

By following these guidelines, you can help ensure a safe and enjoyable experience with your SF1, 22 LR rifle. Thank you for your attention to safety.

About Us

Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,
Büchsenmacherwerkzeug & Schießsportzubehör**

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