

# IF-5, 22 LR, Brown Laminated Sporter Stock

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The IF-5 is the total package. It is what every shooter is looking for - lightweight, great balance and most of all incredible accuracy. The I-Fluting increases surface area, reduces weight and adds rigidity to the barrel more than any other fluting design we offer. This means maximum heat dissipation and unbelievable accuracy all from a barrel that is 12 oz lighter than a bull barrel .



The IF-5 comes standard with a Forward Blow Compensator to give it that added touch - both in terms of looks and performance.

It has always been our goal to achieve bolt action accuracy from a semi-auto and this begins with the barrel. Our stainless steel barrels feature match bore and chamber tolerances. These dimensions are proprietary to Volquartsen and have evolved from over 25 years of testing. Digital gauging equipment ensures that each barrel meets our stringent criteria.

- Stainless steel CNC-machined receiver
- .920" stainless steel bull barrel threaded into receiver
- I-Fluting
- Forward Blow Compensator
- TG2000 installed providing a crisp, clean trigger pull
- Integral Picatinny rail
- Muzzle threaded 1/2 x 28
- Stainless steel receiver with threaded in barrel
- Integral Picatinny rail
- 1 Magazine

## Attributes

- Name: [IF-5, 22 LR, Brown Laminated Sporter Stock](#)
- Manufacturer: [VOLQUARTSEN](#)
- Product no.: BRD231170
- Mfr. No.: VCF-LR-B
- Barrel Length: 18.5"
- Barrel Type: compensator
- Color: Brown
- Elevation: 20 MOA
- Muzzle Threads: 1/2-28
- Rounds: 10-Round
- Twist Rate: 1-16
- Delivery weight: 3.9kg
- UPC: 810162018917

## Item details

EU Export Disabled

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# IF5, 22 LR Safety Instruction Guide

## Introduction

Thank you for choosing the IF5, 22 LR with a Brown Laminated Sporter Stock. This guide provides essential safety instructions and guidelines to ensure the safe use of your firearm. Please read this manual thoroughly before handling the product.

## General Safety Guidelines

- Always treat the firearm as if it is loaded.
- Keep the firearm pointed in a safe direction at all times.
- Store the firearm securely and out of reach of children and unauthorized persons.
- Always use appropriate eye and ear protection when shooting.
- Be aware of your surroundings and ensure that the shooting area is clear of people and animals.
- Never use alcohol or drugs before or while shooting.
- Follow all local laws and regulations regarding firearm ownership and use.
- Regularly inspect the firearm for any signs of wear or damage.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded when not in use.
- Use only the recommended ammunition type (22 LR) for your firearm.
- Do not modify the firearm in any way that could affect its safety or performance.
- Be cautious of any obstructions in the barrel before firing.
- Avoid shooting at hard surfaces or water to prevent ricochets.
- If a round does not fire, wait at least 30 seconds before attempting to open the action.
- Always keep your finger off the trigger until ready to shoot.

## Instructions for Installation and Usage

### Installation

1. **Check Contents:** Ensure that all components are present, including the firearm, magazine, and any accessories.
2. **Magazine Insertion:** Insert the magazine into the magazine well until it clicks into place.
3. **Loading Ammunition:** Load the magazine with the appropriate ammunition (10round capacity).
4. **Chambering a Round:** Pull the charging handle to chamber a round from the magazine.
5. **Safety Check:** Ensure the safety is engaged before proceeding.

### Usage

- **Firing:**
  - Disengage the safety and align the sights on the target.
  - Gradually squeeze the trigger to fire.
  - After firing, keep the firearm pointed downrange and await further instructions.
- **Clearing Malfunctions:**
  - If a malfunction occurs, keep the firearm pointed in a safe direction and wait for assistance.
  - Follow the manufacturer's guidelines for troubleshooting.

## **Disposal Instructions**

- Dispose of the firearm in accordance with local laws and regulations.
- Ensure that all ammunition is used or disposed of safely.
- Do not throw the firearm in the regular trash. Contact a local authority or licensed dealer for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries or additional support regarding safety or product performance, please reach out to your local authorized dealer or the manufacturer's customer service.

By following these guidelines, you can ensure a safe and enjoyable experience with your IF5, 22 LR. Always prioritize safety and responsible usage. Thank you for your attention.

# About Us

## Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,  
Büchsenmacherwerkzeug & Schießsportzubehör**

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