

Chassis - At-one Thumbhole Win XPR SA FBC

[Rifle Parts](#) > [Stock Parts](#) > [Rifle Stocks](#)

Note: Natural cosmetic imperfections such as minor knots, burls, heartwood, mineral lines or minor cosmetic fill work are **not considered a defect**.



Further configuration options can be found at [BOYDS](#)

AT-ONE Thumbhole for Winchester XPR SA (Right-Handed)

Compatibility: Designed for Winchester XPR Short Action (SA) with factory barrel channel.

Dimensions:

- **Barrel Diameter:** Point A = 29.37 mm, Point B = 18.25 mm
- **Center-to-Center Screw Distance:** 110.33 mm
- **Material:** Premium stock design with a 12.7 mm Boyds' rubber recoil pad.

Important:

- Verify your firearm's dimensions with the provided specifications.
- Required parts from your original firearm: floorplate, rear and front takedown screws, 2 washers, magazine, mag spring (must be screwed in before assembly), and a wood screw.

Features:

- Precisely CNC-inlet to Boyds' House Action.
- Minor fitting may be necessary for an optimal fit.
- Natural cosmetic imperfections such as knots, burls, or mineral lines are not defects.

Attributes

- Name: [Boyds Chassis - At-one Thumbhole Win XPR SA FBC](#)
- Manufacturer: [BOYDS](#)
- Product no.: BRD214048
- Mfr. No.: 50C0625851ZZ
- Color: Pepper Laminate
- Model: Winchester XPR
- Shaft Type: AT-ONE THUMBHOLE
- Delivery weight: 1kg
- Shipping height: 130mm

- Shipping width: 45mm
- Shipping length: 700mm

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Safety Instruction Guide for Boyds Chassis Atone Thumbhole Win XPR SA FBC

Introduction

Thank you for choosing the Boyds Chassis Atone Thumbhole for Winchester XPR SA. This product is designed to enhance your shooting experience while ensuring safety during use. Please read this safety instruction guide carefully to understand the potential hazards and how to use the product safely.

General Safety Guidelines

- Always ensure that your firearm is unloaded before installing or handling the chassis.
- Follow all local laws and regulations regarding firearm ownership and use.
- Inspect the chassis for any visible damage before installation. If any damage is found, do not use the product.
- Keep the chassis and all firearm components out of reach of children and unauthorized users.
- Ensure that the installation area is free from distractions and hazards.

Specific Safety Precautions for Use

- Verify that the chassis is compatible with your specific model of Winchester XPR Short Action.
- When using the chassis, maintain a firm grip and keep your finger off the trigger until you are ready to shoot.
- Use appropriate eye and ear protection when shooting.
- Be aware of your surroundings and ensure a safe shooting environment.
- If you experience any issues while using the chassis, cease use immediately and consult a qualified gunsmith.

Instructions for Installation and Usage

1. **Gather Required Parts:** Ensure you have the following parts from your original firearm:
 - Floorplate
 - Rear and front takedown screws
 - 2 washers
 - Magazine
 - Mag spring (must be screwed in before assembly)
 - Wood screw
2. **Inspect the Chassis:** Check the chassis for any cosmetic imperfections. Minor imperfections such as knots, burls, or mineral lines are not defects.
3. **CNC Inlet Check:** Confirm that the chassis is CNCinlet to Boyds' House Action. Minor fitting may be necessary for an optimal fit.
4. **Installation Steps:**
 - Place the action into the chassis.
 - Align the holes and insert the rear and front takedown screws.
 - Secure the floorplate and ensure it is tightly fitted.
 - Install the magazine and ensure that the mag spring is properly screwed in before assembly.
 - Tighten all screws securely but do not overtighten to avoid damaging the chassis.
5. **Final Inspection:** After installation, conduct a final inspection to ensure all components are securely attached and functioning correctly.

Disposal Instructions

- Dispose of packaging materials responsibly by recycling where possible.
- If you need to dispose of the chassis, check local regulations regarding the disposal of firearm components. Ensure that it is done safely and in compliance with local laws.

Contact Information for Further Support

For any questions or concerns about the Boyds Chassis Atone Thumbhole, please refer to the contact information provided with your purchase. Ensure you have the product details handy when reaching out for support.

Conclusion

By following these safety instructions, you can help ensure a safe and enjoyable experience with your Boyds Chassis Atone Thumbhole. Always prioritize safety and adhere to local laws regarding firearm use. Thank you for your attention to these important guidelines.

About Us

Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,
Büchsenmacherwerkzeug & Schießsportzubehör**

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