

CONTOUR #4 BARREL...BY SHILEN - SHILEN 22 CALIBER 1-14 TWIST #4 CHROME MOLY BARREL

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Contour #4 in Chrome Moly or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownell Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plant under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope inspected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



Attributes

- Name: [SHILEN 22 CALIBER 1-14 TWIST #4 CHROME MOLY BARREL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787224144
- Mfr. No.: 22144CM
- Caliber: 22 Caliber (.223-.224)
- Cartridge: -
- Contour: #4
- Material: Chrome Moly Steel
- Style: Match-Grade
- Twist: 1-14
- Delivery weight: 1.882kg
- Shipping height: 28mm
- Shipping width: 30mm

- Shipping length: 711mm

Item details

Made in USA

US export classification: 0A501.c

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Safety Instruction Guide for CONTOUR #4 BARREL by SHILEN

Introduction

Thank you for choosing the CONTOUR #4 BARREL by SHILEN. This product is designed for precision shooting and is made with the highest quality materials and craftsmanship. To ensure your safety and the optimal performance of your barrel, please read and follow these safety instructions carefully.

General Safety Guidelines

- Always handle firearms and firearm components with care.
- Ensure that you are familiar with the laws and regulations regarding firearms in your area.
- Keep firearms securely stored and out of reach of children and unauthorized users.
- Inspect the barrel and firearm for any damage or defects before use.
- Always wear appropriate protective gear, including eye and ear protection, when shooting.
- Do not exceed the recommended caliber specifications for your firearm.
- Report any unsafe products or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Ensure the barrel is compatible with your firearm before installation.
- Do not attempt to modify or alter the barrel in any way.
- Avoid using damaged or worn ammunition that could compromise safety.
- Never point a firearm at anything you do not intend to shoot.
- Always keep the firearm pointed in a safe direction, even when loading or unloading.
- Be aware of your surroundings and ensure that you have a safe backdrop when shooting.

Instructions for Installation and Usage

1. Installation:

- Ensure your firearm is unloaded and pointed in a safe direction.
- Remove the existing barrel according to your firearm's manual.
- Carefully install the CONTOUR #4 BARREL, ensuring it is securely attached.
- Follow your firearm's manual for specific installation instructions.

2. Usage:

- Always check that the barrel is properly installed before use.
- Use only approved ammunition that matches the caliber specifications of the barrel.
- Clean the barrel regularly according to the manufacturer's recommendations to maintain performance and safety.
- After each use, inspect the barrel for any signs of wear or damage.

Disposal Instructions

- Dispose of any damaged or worn barrels in accordance with local regulations.
- Do not throw away barrels in regular trash. Check for local disposal programs for firearms or firearm components.
- Ensure that any disposed components are rendered inoperable to prevent misuse.

Contact Information for Further Support

For any inquiries regarding safety, product usage, or support, please reach out to your supplier or manufacturer. It is important to ensure you have the correct information and guidance for your specific needs.

By following these safety instructions, you can help ensure a safe and enjoyable shooting experience with the CONTOUR #4 BARREL by SHILEN. Thank you for prioritizing safety and quality in your shooting pursuits.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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