

UNTURNED 22 CALIBER BARRELS - SHILEN 22 CALIBER 1-14" TWIST UNTURNED BLANK CHROME MOLY BBL

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All the loving care of the best stock maker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownells Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plant under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope in- spected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



Attributes

- Name: [SHILEN 22 CALIBER 1-14" TWIST UNTURNED BLANK CHROME MOLY BBL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787224140
- Mfr. No.: 2214BLANKCM
- Caliber: 22 Caliber (.223-.224)
- Contour: Blank
- Material: Chrome Moly Steel
- Style: Unturned
- Twist: 1-14
- Delivery weight: 4.264kg
- Shipping height: 28mm
- Shipping width: 30mm
- Shipping length: 711mm

Item details

Made in USA

US export classification: 0A501.c

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Safety Instruction Guide for UNTURNED 22 Caliber Barrels

Introduction

Thank you for choosing the UNTURNED 22 Caliber Barrels manufactured by SHILEN. This guide provides important safety instructions and guidelines to ensure the safe use of your barrel. Please read this document carefully before installation and use.

General Safety Guidelines

- Ensure that all safety precautions are followed during the handling and use of the barrel.
- Always use the barrel in accordance with the manufacturer's specifications and recommendations.
- Regularly inspect the barrel for any signs of wear or damage before use.
- Store the barrel in a safe, dry environment to prevent corrosion and damage.
- Use appropriate personal protective equipment (PPE) when handling the barrel, such as safety glasses and gloves.
- Keep the barrel out of reach of children and unauthorized users.
- Report any unsafe conditions or incidents to the appropriate authorities immediately.

Specific Safety Precautions for Use

- Only use ammunition that is compatible with the .22 caliber specifications of the barrel.
- Ensure that the firearm is properly assembled and maintained before attaching the barrel.
- Do not exceed the recommended pressure limits for the barrel to avoid potential hazards.
- Avoid using the barrel in extreme temperatures or conditions that may affect its performance.
- Always follow proper firearm safety practices, including treating every firearm as if it is loaded.
- Be aware of your surroundings and ensure a safe shooting environment when using the firearm.

Instructions for Installation and Usage

1. Installation

- Ensure that the firearm is unloaded and pointed in a safe direction before beginning installation.
- Remove the existing barrel from the firearm according to the manufacturer's instructions.
- Inspect the threads and mounting surfaces for cleanliness and damage.
- Carefully attach the UNTURNED 22 Caliber Barrel to the firearm, ensuring a secure fit.
- Tighten the barrel using the appropriate tools without overtightening, which may cause damage.

2. Usage

- Before firing, check that the barrel is securely attached and that there are no obstructions.
- Load the firearm with the appropriate .22 caliber ammunition.
- Follow standard operating procedures for firing, including proper stance and aiming techniques.
- After use, clean the barrel thoroughly to maintain its performance and longevity.

Disposal Instructions

- Dispose of any damaged or worn barrels in accordance with local regulations.
- Do not dispose of barrels in regular household waste.
- Contact local authorities for guidance on safe disposal methods for firearms components.

Conclusion

By following these safety guidelines and instructions, you can ensure the safe and effective use of your UNTURNED 22 Caliber Barrels. Always prioritize safety and proper handling to protect yourself and others. Thank you for your attention to these important safety measures.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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