

# UNTURNE 20 CALIBER BARRELS - SHILEN 20 CALIBER 1-12" TWIST UNTURNE BLANK STAINLESS BBL

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## Unturned Blank in Chrome Moly or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownell Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plan under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope inspected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



## Attributes

- Name: [SHILEN 20 CALIBER 1-12" TWIST UNTURNE BLANK STAINLESS BBL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787000016
- Mfr. No.: 2012BLKSS
- Caliber: 20 Caliber (.204)
- Contour: Blank
- Material: Stainless Steel
- Style: Unturned
- Twist: 1-12
- Delivery weight: 4.218kg
- Shipping height: 32mm
- Shipping width: 32mm
- Shipping length: 718mm

## Item details

Made in USA

US export classification: 0A501.c

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# Safety Instruction Guide for UNTURNED 20 Caliber Barrels

## Introduction

Thank you for choosing the UNTURNED 20 Caliber Barrels by SHILEN. This guide provides essential safety instructions and guidelines to ensure the safe use of your barrel. Please read this document carefully to understand how to handle, install, and maintain your product safely.

## General Safety Guidelines

- Ensure that you are familiar with the basic operation of firearms and the specific requirements for handling gun barrels.
- Always treat every firearm as if it is loaded.
- Store the barrel in a secure location, away from children and unauthorized users.
- Inspect the barrel regularly for any signs of damage or wear.
- Use only compatible ammunition as specified by the manufacturer to prevent malfunction.
- Report any unsafe products or incidents to the relevant authorities.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection and hearing protection, when using firearms.
- Avoid using the barrel if it shows any signs of damage, such as dents, rust, or deformation.
- Do not modify the barrel in any way that could compromise its integrity or performance.
- Ensure that the barrel is properly cleaned and maintained to prevent buildup that could affect accuracy and safety.
- Follow all local laws and regulations regarding firearm usage and ownership.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure you have all necessary tools and equipment before starting the installation.
- Read the firearm's manual to understand the specific requirements for barrel installation.

### 2. Installation:

- Remove the existing barrel from your firearm according to the manufacturer's instructions.
- Inspect the receiver and ensure it is clean and free of debris.
- Carefully align the new barrel with the receiver and secure it according to the firearm's specifications.
- Ensure that all screws and fasteners are tightened to the manufacturer's recommended torque specifications.

### 3. Usage:

- Before firing, check that the barrel is securely attached and that there are no obstructions in the bore.
- Load the firearm according to the manufacturer's instructions and ensure a safe shooting environment.
- After each use, clean the barrel thoroughly to maintain its performance and longevity.

## **Disposal Instructions**

- Dispose of the barrel in accordance with local regulations regarding firearm parts and materials.
- If the barrel is damaged beyond repair, consult local authorities for safe disposal methods.
- Do not discard the barrel in regular waste; ensure it is handled according to safety and environmental guidelines.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of your UNTURNED 20 Caliber Barrels, please refer to your local dealer or manufacturer for assistance. Ensure you have the product details and any relevant information ready when seeking support.

By following these safety instructions, you can ensure a safe and enjoyable experience with your UNTURNED 20 Caliber Barrels. Thank you for your attention to safety, and happy shooting!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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