

# MATCH GRADE BUSHING - .256" DIAMETER MATCH BUSHING

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The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [.256" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016854
- Mfr. No.: 594256
- Diameter (Breech): -
- Diameter (in): .256
- Delivery weight: 0.005kg
- Shipping height: 25mm
- Shipping width: 51mm
- Shipping length: 102mm
- UPC: 090255592566

## Item details

Made in USA  
EU Export Disabled

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# **MATCH GRADE BUSHING .256" DIAMETER MATCH BUSHING Safety Instruction Guide**

## **Introduction**

Thank you for choosing the Hornady Match Grade Bushing. This product is designed to enhance your reloading experience by providing precise neck sizing options for your cartridges. To ensure safe and effective use, please read this safety instruction guide carefully.

## **General Safety Guidelines**

- Always handle the bushing and associated reloading equipment with care to avoid injury.
- Ensure that the workspace is clean and organized to prevent accidents.
- Keep all reloading supplies, including the bushing, out of reach of children and pets.
- Be aware of the specific hazards associated with reloading and follow all safety protocols.
- Regularly inspect the bushing for wear or damage before each use.
- Use personal protective equipment (PPE) such as safety glasses and gloves when reloading.

## **Specific Safety Precautions for Use**

- Ensure that the bushing is compatible with your reloading dies before use.
- Do not exceed the recommended sizing increments; using an incorrect size may lead to unsafe ammunition.
- Always follow the manufacturer's instructions for sizing and adjusting the bushing.
- Avoid oversizing the case neck, as this can lead to inconsistent bullet tension and potentially dangerous conditions.
- Use the bushing only for its intended purpose; do not modify or misuse the product.
- If you experience any unusual resistance or difficulty while using the bushing, stop immediately and inspect the equipment.

## **Instructions for Installation and Usage**

### **1. Preparation:**

- Gather all necessary tools and components, including your Hornady Match Grade Dies and the bushing.
- Ensure that your reloading press is clean and in good working order.

### **2. Installation:**

- Remove the existing bushing from your neck sizing die, if applicable.
- Select the appropriate bushing size (.256" diameter) for your needs.
- Insert the new bushing into the neck sizing die, ensuring it is seated properly.

### **3. Sizing Process:**

- Place the case into the shell holder of the reloading press.
- Raise the ram to bring the case into contact with the bushing.
- Apply steady and even pressure to size the case neck. Avoid excessive force.
- Lower the ram and remove the sized case for inspection.

### **4. Final Inspection:**

- Check the case neck for proper tension and fit with your chosen bullet.
- Discard any cases that show signs of damage or excessive wear.

## Disposal Instructions

- Dispose of any damaged or worn bushings according to local regulations for metal recycling.
- Ensure that all reloading components are disposed of safely to prevent environmental contamination.
- Do not throw away any hazardous materials in regular trash; follow local guidelines for hazardous waste disposal.

## Contact Information for Further Support

For any inquiries or concerns regarding the safety and use of the Hornady Match Grade Bushing, please refer to the relevant contact information provided by the manufacturer or your point of purchase.

## Conclusion

By following these safety guidelines and instructions, you can ensure a safe and effective reloading experience with your Hornady Match Grade Bushing. Always prioritize safety and stay informed about best practices in reloading. Thank you for your commitment to safety and quality in your reloading activities.

# About Us

## **Brownells Deutschland**

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,  
Büchsenmacherwerkzeug & Schießsportzubehör**

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