

# MATCH GRADE BUSHING - .251" DIAMETER MATCH BUSHING

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The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [.251" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016853
- Mfr. No.: 594251
- Diameter (Breech): -
- Diameter (in): .251
- Delivery weight: 0.045kg
- Shipping height: 13mm
- Shipping width: 38mm
- Shipping length: 102mm
- UPC: 090255592511

## Item details

Made in USA

EU Export Disabled

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# MATCH GRADE BUSHING Safety Instruction Guide

## Introduction

Thank you for choosing the MATCH GRADE BUSHING .251" DIAMETER MATCH BUSHING by Hornady. This product is designed to enhance your reloading experience by providing precise neck sizing for your cartridges. To ensure safe and effective use of this product, please read and follow all safety instructions carefully.

## General Safety Guidelines

- Always read the product manual and safety instructions before use.
- Ensure that the workspace is clean, dry, and welllit.
- Keep the product out of reach of children and unauthorized users.
- Inspect the bushing and associated equipment for any signs of damage before use.
- Always wear appropriate safety gear, including safety glasses, when handling reloading equipment.
- Be aware of the specific hazards associated with reloading ammunition, including the handling of primers and powders.

## Specific Safety Precautions for Use

- Use only the specified diameter bushings with the MATCH GRADE Full Length Die and Neck Die.
- Do not exceed the recommended pressures for the ammunition you are reloading.
- Ensure that the bushing is securely installed before sizing the case neck.
- Avoid oversizing the case neck to prevent damage to the brass and ensure proper bullet tension.
- Always work in a wellventilated area to avoid inhaling any dust or fumes from the materials used.
- Follow all manufacturer guidelines regarding the use of the bushing and dies.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Remove the die from the reloading press.
- Unscrew the bushing holder from the die.
- Insert the desired bushing into the holder.
- Reattach the bushing holder to the die, ensuring it is securely fastened.

### 2. Using the MATCH GRADE Full Length Die:

- Place the case into the die.
- Operate the press to size the case body, bump the shoulder, and size the neck.
- Remove the case and inspect for proper sizing.

### 3. Using the MATCH GRADE Neck Die:

- Insert the case into the Neck Die with the installed bushing.
- Operate the press to size the neck and bump the shoulder.
- Remove the case and check for proper neck tension.

### 4. PostUse Care:

- Clean the bushings and dies after each use to prevent buildup of residues.
- Store the bushings in a safe and dry location to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not dispose of the product in household waste. Instead, consider recycling options if available.
- Follow local guidelines for the disposal of any materials used during reloading.

## **Contact Information for Further Support**

For questions or concerns regarding the MATCH GRADE BUSHING, please refer to the manufacturer's website or contact their customer support. Ensure that you have the product details at hand for efficient assistance.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective reloading experience with your MATCH GRADE BUSHING. Always prioritize safety and stay informed about best practices in ammunition reloading. Thank you for choosing Hornady products.

# About Us

## Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,  
Büchsenmacherwerkzeug & Schießsportzubehör**

Lahnstraße 1  
24539 Neumünster  
Deutschland

[www.brownells-deutschland.de](http://www.brownells-deutschland.de)