

# MATCH GRADE BUSHING - .243" DIAMETER MATCH BUSHING

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

The Hornady match Grade Dies feature interchangeable neck sizing bushings that are self centering. The bushings allow the user to size the case neck to the bullet tension you desire. This eliminates the chance of over-sizing your case necks and overworking the brass. Bushings are available in .002 inch increments. The Match Grade Full Length Die will size the case body, bump the shoulder and size the case neck with the selected bushing. The Match Grade Neck Die sizes the neck with the installed bushing and bumps the shoulder only (no body sizing). Both versions feature a self centering decap spindle with an o-ring spindle tensioner, and the elliptical expander ball with headed decap pin - the same pin used in the Custom Grade Dies. These bushing sizer dies have some unique features and are very well made and finished.



## Attributes

- Name: [.243" DIAMETER MATCH BUSHING](#)
- Manufacturer: [HORNADY](#)
- Product no.: 749016848
- Mfr. No.: 594243
- Diameter (in): .243
- Delivery weight: 0.045kg
- Shipping height: 25mm
- Shipping width: 44mm
- Shipping length: 95mm
- UPC: 090255592436

## Item details

Made in USA  
EU Export Disabled

# Table of Contents

- Startpage
- MATCH GRADE BUSHING .243" DIAMETER MATCH BUSHING Safety Instruction Guide
- About Us

# MATCH GRADE BUSHING .243" DIAMETER MATCH BUSHING Safety Instruction Guide

## Introduction

Thank you for choosing the Hornady Match Grade Bushing .243" Diameter Match Bushing. This product is designed for precision reloading, providing interchangeable neck sizing bushings that enhance your reloading experience. This guide outlines important safety instructions and general guidelines to ensure the safe and effective use of this product.

## General Safety Guidelines

- Always handle reloading equipment with care and follow all manufacturer instructions.
- Ensure a clean and organized workspace to avoid accidents.
- Use personal protective equipment, such as safety glasses and gloves, when handling materials.
- Keep the product out of reach of children and unauthorized users.
- Regularly inspect the product for any signs of damage or wear before use.
- Report any unsafe products or accidents to the appropriate authorities.
- Check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Risk of OverSizing:** Ensure you use the correct bushing size to avoid oversizing your case necks, which can lead to potential safety hazards.
- **Brass Overworking:** Avoid excessive sizing of brass, as this can weaken the material and lead to failures during use.
- **Decap Spindle Handling:** Be cautious when handling the decap spindle to avoid injury; ensure it is properly installed before use.
- **Installation of Bushings:** Ensure that the bushings are securely installed before using the die to prevent any accidents during operation.
- **Vulnerable Groups:** Keep this product away from children and ensure that it is used only by individuals who understand the reloading process.

## Instructions for Installation and Usage

### 1. Installation of the Bushing:

- Select the appropriate bushing size based on your desired bullet tension.
- Insert the bushing into the neck sizing die until it is securely in place.

### 2. Using the Match Grade Full Length Die:

- Place the case into the die and ensure it is properly seated.
- Operate the press to size the case body, bump the shoulder, and size the neck with the selected bushing.

### 3. Using the Match Grade Neck Die:

- Insert the case neck into the die with the installed bushing.
- Operate the press to size the neck and bump the shoulder without sizing the body.

### 4. Decapping Process:

- Ensure that the decap spindle is properly installed and tensioned with the oring spindle tensioner.
- Carefully operate the press to decap the case, ensuring no obstructions are present.

#### **5. PostUse Inspection:**

- After use, inspect the bushings and dies for any signs of wear or damage.
- Clean the equipment to maintain its longevity and effectiveness.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings and dies in accordance with local regulations.
- Recycle materials whenever possible, following your local recycling guidelines.
- Do not dispose of hazardous materials in regular waste; contact local authorities for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries or further assistance regarding the Hornady Match Grade Bushing, please refer to the manufacturer's website or contact your local retailer for support.

Thank you for your attention to these safety instructions. By following these guidelines, you can ensure a safe and effective reloading experience with your Hornady Match Grade Bushing.

# About Us

## **Brownells Deutschland**

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,  
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