

# SINCLAIR BUMP GAGE INSERT - SINCLAIR INTERNATIONAL SHOULDER BUMP GAGE INSERT, #25, 25 DEGREE, 225W-338W MAG

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**SINCLAIR BUMP GAGE INSERTS** Sinclair Bump Gage Inserts are used to measure the amount of shoulder bump when setting up full length sizing dies. Our Bump Gages install in either of our comparator bodies and are machined to fit particular shoulder angles of cartridges. Rather than measuring to the datum line, these gages indicate off of the shoulder of the case to get a better, more easily assessable measurement of how much you are actually sizing your cases. We usually recommend between .001" to .002" bump for bolt action rifles and between .003" and .005" for AR-15 type rifles. Also a useful tool for keeping your brass and loaded ammunition separated if you have multiple rifles chambered for the same cartridge and checking loaded ammunition.

17 - 25-06 Remington, 270 Winchester, 280 Remington, 30-06 Springfield, 7.62 x 39 mm 20 - 243 Winchester, 260 Remington, 7 mm - 08 Remington, 7 x 64 mm Brenneke, 307 Winchester, 308 Marlin Express, 308 Winchester 20A - 338 Federal, 338 Lapua Mag 21 - 220 Swift 23 - 17 Remington, 221 Remington Fireball, 222 Remington, 222 Remington Mag, 223 Remington, 5.56 mm NATO 23A - 6.8 mm Remington SPC 25 - 264 Winchester Magnum, 225 Winchester, 6.5 x 55 mm Swedish Mauser, 7 mm Remington Magnum, 7 mm STW, 30 Remington AR, 300 Winchester Magnum, 8 mm Remington Mag, 338 Winchester Magnum 26 - 6 mm Remington 28 - 22-250 Remington, 223 WSSM (Winchester Super Short Mag), 243 WSSM (Winchester Super Short Mag) 30 - 20 Nosler, 6 mm BRX, 20 BR (Benchrest), 20 PPC, 20 Tactical, 20 Vartarg, 204 Ruger, 22 BR (Benchrest) Remington, 22 BRX, 22 PPC, 22 Nosler, 224 Valkyrie, 6 mm BR, 6 PPC, 6 mm XC, 6mm Creedmoor 30A - 300 Remington SAUM, 25 WSSM (Winchester Super Short Mag), 6.5 mm BR, 6.5 Grendel, 6.5 Creedmoor, 30 BR (Benchrest), 30 Thompson Center, 300 Ruger Compact Magnum, 300 Savage, 338 Ruger Compact Magnum 35 - 27 Nosler, 26 Nosler, 270 WSM (Winchester Short Mag), 284 Winchester, 7 mm WSM (Winchester Short Magnum), 30 Nosler, 300 WSM (Winchester Short Mag), 33 Nosler, 325 WSM (Winchester Short Mag) 40 - 22-250 Ackley Improved, 22-6mm Remington Ackley Improved, 22/30-30 Ackley Improved, 220 Ackley Improved, 223 Ackley Improved, 228 Ackley Magnum, 243 Winchester Ackley Improved, 6mm Ackley Improved, 6mm/30-30 Ackley Improved 40A - 25 Ackley Krag Short Improved, 25-3000 Ackley Improved, 257 Roberts +P Ackley Improved, 257 Roberts Ackley Improved, 338-06 Ackley Improved, 257 Ackley, 260 Ackley Improved, 280 Ackley Improved, 30-30 Ackley 45A - 45 Degree Shoulder up to 30 Caliber



Sinclair Bump Gage Insert, Standard Magnums up to 30 Cal,25\

## Attributes

- Name: [SINCLAIR INTERNATIONAL SHOULDER BUMP GAGE INSERT, #25, 25 DEGREE, 225W-338W MAG](#)
- Manufacturer: [SINCLAIR INTERNATIONAL](#)
- Product no.: 749011485
- Mfr. No.:
- Cartridge: 300 Winchester Magnum, 6.5 x 55 mm Swedish Mauser, 225 Winchester, 30 Remington AR, 7 mm STW, 264 Winchester Magnum, 8 mm Remington Mag, 7 mm Remington Magnum, 338 Winchester

Magnum

- Delivery weight: 0.023kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 050806111325

## Item details

Made in USA

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# Sinclair Bump Gage Insert Safety Instructions

## Introduction

Thank you for choosing the Sinclair Bump Gage Insert. This guide provides important safety instructions and guidelines to ensure the safe use of this product. The Sinclair Bump Gage Insert is designed for use with standard magnums up to 30 Cal and is compatible with various cartridges. Please read this manual carefully before using the product to ensure your safety and to maximize the effectiveness of the device.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the Bump Gage Insert by following all instructions provided in this guide. This product is not intended for use as a toy or for any purpose other than its intended use.
- **Enhanced Recalls:** Stay informed about product recalls. If you receive a recall notice, follow the instructions provided to return the product or receive a remedy.
- **Online Shopping:** When purchasing online, ensure that the seller complies with safety regulations similar to those of physical stores.
- **Special Consumer Focus:** This product is not intended for use by children. Keep it out of reach of minors.
- **EU Contact Point:** For any safety inquiries regarding this product, please refer to the designated contact point in the EU.
- **Rapid Alerts:** Regularly check the EU's Safety Gate platform for updates on product safety and recalls.

## Specific Safety Precautions for Use

- **Potential Hazards:**
  - Improper use or handling of the Bump Gage Insert may lead to inaccurate measurements, which can affect ammunition loading and firearm performance.
  - The product should not be exposed to extreme temperatures or moisture, as this may affect its accuracy and integrity.
- **Avoiding Hazards:**
  - Always handle the Bump Gage Insert with care. Avoid dropping or mishandling the device.
  - Ensure that the product is clean and free from debris before use.
  - Do not use the Bump Gage Insert if it appears damaged or worn.
- **Audience Specific Warnings:**
  - This product is designed for use by adults who are knowledgeable in firearm handling and reloading practices. It is not suitable for children or inexperienced users.

## Instructions for Installation and Usage

- **Installation:**
  1. Ensure that the Bump Gage Insert is compatible with your specific cartridge. The following cartridges are compatible:
    - 6.5 x 55 mm Swedish Mauser
    - 300 Winchester Magnum
    - 338 Winchester Magnum
    - 7 mm Remington Magnum

- 225 Winchester
  - 8 mm Remington Mag
  - 7 mm STW
  - 30 Remington AR
  - 264 Winchester Magnum
2. Carefully insert the Bump Gage Insert into the appropriate gauge or measuring device as per the manufacturer's instructions.
  3. Ensure that the insert is securely in place before proceeding.

• **Usage:**

1. Use the Bump Gage Insert to measure the shoulder bump of your cartridges. Follow the specific instructions provided with your measuring device for accurate readings.
2. After use, remove the Bump Gage Insert carefully to avoid damage.
3. Clean the insert after each use to maintain accuracy and prolong its lifespan.

## **Disposal Instructions**

- Dispose of the Bump Gage Insert in accordance with local regulations.
- Do not dispose of the product in regular household waste. Check for local recycling programs that accept metal products.
- If the product is damaged beyond use, ensure it is disposed of safely to avoid any potential hazards.

## **Contact Information for Further Support**

For any questions or concerns regarding the Sinclair Bump Gage Insert, please consult the official website or contact the designated EU contact point for assistance.

Thank you for following these safety instructions. Your adherence to these guidelines will help ensure a safe and effective experience with your Sinclair Bump Gage Insert.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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