

MODULAR SIZING DIE KITS - SHORT ACTION CUSTOMS, LLC. 30-06 SPRINGFIELD MODULAR SIZING DIE KIT

SHORT ACTION CUSTOMS, LLC. MODULAR SIZING DIE KITS The SAC Modular Sizing Die in a pre-built kit that includes a neck/shoulder bushing and decapping expanding mandrel that provides 0.003" of neck tension. Just pick your cartridge, SAC has combined everything else needed! "The Modular Sizing Die" uses a unique design where the die body sizes the cartridge's body geometry, and a "Neck / Shoulder Bushing" controls the shoulder and neck geometry. This versatility allows one die body to serve the entire cartridge family. After analyzing precision CNC machines and tooling, SAC designed the Modular Sizing Die to use shallow tapers instead of threads to center and secure the Solid Decapping Pin accurately. This tapered geometry achieves exceptional concentricity and repeatability. The die's sizing geometry intentionally sizes the base a bit more than the shoulder compared to other resizing dies, which helps prevent extraction issues with fired brass in properly sized chambers. Their shoulder sizing geometry minimizes case runout and reduces overworking of the brass by limiting shoulder sizing. WHAT'S IN THE PACKAGE Modular Sizing Die Body Neck/Shoulder Bushing Standard orange or grey lock ring ER11 Top Cap Taper Adapter ER11 Collet Decapping Expanding Mandrel that provides .003" neck tension Cardboard Shipping box



Attributes

- Name: SHORT ACTION CUSTOMS, LLC. 30-06 SPRINGFIELD MODULAR SIZING DIE KIT
- Manufacturer: SHORT ACTION CUSTOMS, LLC.
- Product no.: 430117202
- Mfr. No.: SAC-30-06MODSDK
- Cartridge: 30-06 Springfield
- Die Style: Sizing Dies
- Delivery weight: 0.454kg
- Shipping height: 229mm
- Shipping width: 102mm
- Shipping length: 38mm

Item details

Made in USA

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Safety Instruction Guide for MODULAR SIZING DIE KITS SHORT ACTION CUSTOMS, LLC. 3006 SPRINGFIELD MODULAR SIZING DIE KIT

Introduction

Thank you for choosing the MODULAR SIZING DIE KITS from SHORT ACTION CUSTOMS, LLC. This guide provides essential safety instructions and guidelines to ensure the safe use of your Modular Sizing Die Kit. Please read this document carefully before use to understand how to operate the product safely and effectively.

General Safety Guidelines

- Ensure that the product is used in accordance with the manufacturer's instructions.
- Always wear appropriate safety gear, including safety glasses and gloves, when handling and operating the die kit.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of damage or wear. Do not use if damaged.
- Use the product only for its intended purpose as described in this manual.
- If you experience any issues during use, cease operation immediately and consult the support information provided.

Specific Safety Precautions for Use

- When resizing cases, ensure that the die is securely mounted to prevent movement during operation.
- Avoid excessive force when resizing to prevent damage to the die or the cartridge.
- Be cautious of sharp edges on the die and mandrel; handle with care.
- Ensure that the workspace is clean and free of obstructions to prevent accidents.
- Always follow the recommended procedures for decapping and resizing to avoid injury.

Instructions for Installation and Usage

1. Installation of the Modular Sizing Die:

- Secure the Modular Sizing Die Body in your reloading press according to the manufacturer's instructions.
- Attach the Neck/Shoulder Bushing to the die body, ensuring a snug fit.
- Install the ER11 Top Cap and Taper Adapter as needed for your specific setup.

2. Preparation for Use:

- Inspect the die and all components for any damage before use.
- Ensure that you have the correct cartridge (3006 Springfield) ready for resizing.

3. Using the Modular Sizing Die:

- Insert the cartridge into the die, ensuring it is properly aligned.
- Operate the reloading press to resize the cartridge. Use a steady, controlled motion.
- After resizing, remove the cartridge and inspect it for proper sizing and any signs of damage.

4. Decapping Process:

- Use the Decapping Expanding Mandrel to remove spent primers. Ensure the mandrel is properly

installed.

- Follow the same controlled motion as with resizing to avoid damage.

5. PostUse Care:

- Clean the die and components after each use to prevent buildup or corrosion.
- Store the die kit in a safe, dry place when not in use.

Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the product in regular household waste. Check for local recycling programs for metal and plastic components.

Contact Information for Further Support

For any questions or concerns regarding the use or safety of the MODULAR SIZING DIE KITS, please refer to the manufacturer's contact information provided in the product packaging or documentation.

By following these guidelines, you can ensure the safe and effective use of your Modular Sizing Die Kit. Always prioritize safety and consult this guide whenever you have questions or concerns. Thank you for your attention to safety!