

# MODULAR SIZING DIE KITS - SHORT ACTION CUSTOMS, LLC. 308 WINCHESTER MODULAR SIZING DIE KIT

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SHORT ACTION CUSTOMS, LLC. MODULAR SIZING DIE KITS The SAC Modular Sizing Die in a pre-built kit that includes a neck/shoulder bushing and decapping expanding mandrel that provides 0.003" of neck tension. Just pick your cartridge, SAC has combined everything else needed! "The Modular Sizing Die" uses a unique design where the die body sizes the cartridge's body geometry, and a "Neck / Shoulder Bushing" controls the shoulder and neck geometry. This versatility allows one die body to serve the entire cartridge family. After analyzing precision CNC machines and tooling, SAC designed the Modular Sizing Die to use shallow tapers instead of threads to center and secure the Solid Decapping Pin accurately. This tapered geometry achieves exceptional concentricity and repeatability. The die's sizing geometry intentionally sizes the base a bit more than the shoulder compared to other resizing dies, which helps prevent extraction issues with fired brass in properly sized chambers. Their shoulder sizing geometry minimizes case runout and reduces overworking of the brass by limiting shoulder sizing. WHAT'S IN THE PACKAGE Modular Sizing Die Body Neck/Shoulder Bushing Standard orange or grey lock ring ER11 Top Cap Taper Adapter ER11 Collet Decapping Expanding Mandrel that provides .003" neck tension Cardboard Shipping box



## Attributes

- Name: [SHORT ACTION CUSTOMS, LLC. 308 WINCHESTER MODULAR SIZING DIE KIT](#)
- Manufacturer: [SHORT ACTION CUSTOMS, LLC.](#)
- Product no.: 430117187
- Mfr. No.: SAC-308WINMODSDK
- Cartridge: 308 Winchester
- Die Style: Sizing Dies
- Delivery weight: 0.454kg
- Shipping height: 229mm
- Shipping width: 102mm
- Shipping length: 38mm

## Item details

Made in USA

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# **MODULAR SIZING DIE KITS SHORT ACTION CUSTOMS, LLC. 308 WINCHESTER MODULAR SIZING DIE KIT Safety Instructions**

## **Introduction**

Thank you for choosing the MODULAR SIZING DIE KITS by SHORT ACTION CUSTOMS, LLC. This guide provides essential safety instructions to ensure the safe and effective use of your Modular Sizing Die Kit. Please read this document carefully before using the product.

## **General Safety Guidelines**

- Ensure that the product is used only for its intended purpose.
- Always follow the manufacturer's instructions and guidelines.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product regularly for damage or wear before use.
- Report any unsafe conditions or accidents to the appropriate authorities.

## **Specific Safety Precautions for Use**

- Always wear appropriate safety gear, including safety glasses and gloves, when using the die kit.
- Ensure that your workspace is clean, dry, and well-lit to prevent accidents.
- Do not attempt to modify or alter the die kit in any way.
- Use only compatible cartridges as specified in the product guidelines.
- Be cautious when handling brass casings to avoid sharp edges that can cause injury.

## **Instructions for Installation and Usage**

### **1. Unboxing the Kit**

- Carefully remove the Modular Sizing Die Kit from the packaging.
- Ensure all components are present: Modular Sizing Die Body, Neck/Shoulder Bushing, Standard lock ring, ER11 Top Cap, Taper Adapter, ER11 Collet, and Decapping Expanding Mandrel.

### **2. Setting Up the Die**

- Secure the Modular Sizing Die Body in your reloading press according to the manufacturer's instructions.
- Attach the Neck/Shoulder Bushing to the die body, ensuring it is properly seated.
- Install the Standard lock ring to secure the bushing in place.

### **3. Using the Die**

- Insert the brass casing into the die, ensuring it is properly aligned.
- Apply smooth, consistent pressure to resize the casing.
- After resizing, check the casing for proper dimensions and neck tension.

### **4. Decapping Process**

- Use the Decapping Expanding Mandrel as instructed to remove spent primers safely.
- Ensure that the mandrel is correctly positioned to avoid damage to the casing.

### **5. PostUse Care**

- Clean the die and its components after each use to prevent residue buildup.
- Store the die kit in a dry, safe location away from children and pets.

## **Disposal Instructions**

- Dispose of any damaged or unusable components in accordance with local regulations.
- Recycle brass casings and packaging materials whenever possible.
- Do not dispose of the die kit in regular household waste.

## **Contact Information for Further Support**

For safety inquiries or additional support, please refer to the manufacturer's website or customer service resources.

By following these safety instructions, you can ensure a safe and enjoyable reloading experience with the MODULAR SIZING DIE KITS SHORT ACTION CUSTOMS, LLC. 308 WINCHESTER MODULAR SIZING DIE KIT. Thank you for your attention to safety!

# About Us

## Brownells UK

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