

# ARMORERS BLOCK FOR AR PLATFORMS GEN 2 - XS SIGHT SYSTEMS ARMORERS BLOCK GEN 2 FOR AR PLATFORMS

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The XS AR Upper & Lower Receiver Block is designed to allow the user to hold an AR-15/M4, AR-10, or SR-25 receiver in a bench mounted vise for assembly, modification and maintenance. This armorer's block will allow the gunsmith or enthusiast to assemble, modify, or maintain almost every AR pattern modern sporting rifle. While most blocks will only fit one specific style, the XS block provides the versatility needed to work on any AR pattern upper and lower receiver: AR-15, AR-10, SR25, or DMPS GII. Includes pins to lock in the receiver. This versatility, plus the reliability of an XS Sights Made in the USA 6061 T6 aluminum product, is a one size fits all solution. To allow bracing into the mag well of AR10 lowers, XS has a 3D printed adaptor plate for purchase or home-printing. Will not work for ARs in .300 Win Mag or 12 ga.



## Attributes

- Name: [XS SIGHT SYSTEMS ARMORERS BLOCK GEN 2 FOR AR PLATFORMS](#)
- Manufacturer: [XS SIGHT SYSTEMS](#)
- Product no.: 430109165
- Mfr. No.: AR-7002AB-1
- Finish: Anodized
- Material: Aluminum
- Weapon type: AR-15
- Delivery weight: 0.907kg
- Shipping height: 57mm
- Shipping width: 83mm
- Shipping length: 229mm
- UPC: 647533046886

## Item details

Made in USA

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# Safety Instruction Guide for ARMORERS BLOCK FOR AR PLATFORMS GEN 2 XS SIGHT SYSTEMS

## Introduction

Thank you for choosing the ARMORERS BLOCK FOR AR PLATFORMS GEN 2 by XS SIGHT SYSTEMS. This product is designed to assist in the assembly, modification, and maintenance of AR15/M4, AR10, and SR25 receivers. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always use the armorer's block in a wellventilated area.
- Keep the work area clean and organized to prevent accidents.
- Ensure that the firearm is unloaded before using the armorer's block.
- Use proper personal protective equipment (PPE) such as safety glasses and gloves when handling tools and firearms.
- Be aware of your surroundings and ensure that no one is in the immediate vicinity while working on the firearm.
- Do not use the armorer's block for any purpose other than intended.
- Always follow the manufacturer's instructions and guidelines when using tools and firearms.

## Specific Safety Precautions for Use

- Ensure that the armorer's block is securely mounted in a bench vise before use.
- Verify that the receiver is properly locked in place using the provided pins.
- Do not exceed the recommended torque specifications when tightening components.
- Avoid using excessive force which may damage the armorer's block or the firearm.
- Regularly inspect the armorer's block for signs of wear or damage before each use.
- Do not attempt to modify or disassemble the armorer's block.
- If using the 3D printed adaptor plate, ensure it is properly fitted and secured before use.

## Instructions for Installation and Usage

### 1. Preparation

- Ensure the work area is clean and free of clutter.
- Gather all necessary tools and components for the assembly or modification.

### 2. Mounting the Armorer's Block

- Place the armorer's block in a benchmounted vise.
- Securely tighten the vise to hold the block in place without damaging it.

### 3. Inserting the Receiver

- Take the AR15, AR10, or SR25 receiver and align it with the armorer's block.
- Insert the receiver into the block and ensure it is properly seated.
- Use the provided pins to lock the receiver into place securely.

### 4. Performing Assembly or Maintenance

- Follow the specific instructions for the assembly or maintenance task at hand.

- Use appropriate tools and avoid applying excessive force.
- Regularly check the stability of the receiver during the process.

## 5. After Use

- Carefully remove the receiver from the armorer's block.
- Clean the armorer's block and work area as necessary.
- Store the armorer's block in a safe location away from children and unauthorized users.

## Disposal Instructions

- Dispose of the armorer's block in accordance with local regulations.
- If the product is damaged or no longer usable, consider recycling the aluminum material where facilities are available.
- Ensure that any components that cannot be reused or recycled are disposed of safely to prevent environmental harm.

## Contact Information for Further Support

For any questions or concerns regarding the ARMORERS BLOCK FOR AR PLATFORMS GEN 2, please refer to the manufacturer's website or customer support resources. Always ensure you have the latest information and updates regarding safety and product usage.

**Important Note:** This guide is intended to provide safety instructions aligned with the EU General Product Safety Regulation (GPSR). It is essential to stay informed about product recalls and safety updates. Report any unsafe products or incidents to the relevant authorities and check for updates on the EU's Safety Gate platform.

# About Us

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