

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. FORSTER C-CLAMP

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. FORSTER C-CLAMP](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400901
- Mfr. No.: UF1000014
- Delivery weight: 0.082kg
- Shipping height: 5mm
- Shipping width: 84mm
- Shipping length: 66mm

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Forster Universal Sight Mounting Fixture](#)
- [About Us](#)

# Safety Instruction Guide for Forster Universal Sight Mounting Fixture

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety information and instructions for the safe use of this product in compliance with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before using the fixture to ensure your safety and the safety of others.

## General Safety Guidelines

- Ensure the fixture is used only by individuals who are familiar with gunsmithing and its associated risks.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the fixture.
- Keep the work area clean and welllit to prevent accidents.
- Do not use the fixture for any purpose other than its intended use.
- Regularly inspect the fixture for wear and damage before each use. Do not use if any part is damaged.
- Ensure that all tools and components are securely attached before operation.
- Follow all relevant local laws and regulations regarding firearms and gunsmithing.

## Specific Safety Precautions for Use

- Do not attempt to operate the fixture while under the influence of drugs or alcohol.
- Be aware of the potential hazards associated with drilling and tapping, including metal shavings and sharp edges.
- Always secure the firearm properly in the fixture before starting any work.
- Avoid placing hands or any body parts near the drill bit or tapping area during operation.
- Use caution when handling the drill and tap bushings to prevent injury.
- Ensure that the drill is properly aligned and secured to prevent "run out" during operation.
- Do not exceed the recommended drill and tap sizes for the fixture.

## Instructions for Installation and Usage

### 1. Setup:

- Place the fixture on a stable, flat surface.
- Ensure that the "V" blocks are adjusted to the correct height for the firearm being used.

### 2. Securing the Firearm:

- Lay the firearm barrel into the "V" blocks of the fixture.
- Adjust the blocks to secure the firearm firmly in place.

### 3. Drilling:

- Select the appropriate drill bushing and insert it into the overarm.
- Align the drill with the desired hole location on the firearm.
- Slowly and steadily drill through the material, ensuring the fixture remains stable.

### 4. Tapping:

- Remove the drill and replace it with the appropriate tap bushing.

- Align the tap with the drilled hole and proceed to tap the threads carefully, ensuring alignment is maintained.

#### **5. Finishing:**

- Once drilling and tapping are complete, carefully remove the firearm from the fixture.
- Inspect the work done to ensure precision and accuracy.

#### **6. Cleaning and Maintenance:**

- After use, clean any metal shavings or debris from the fixture.
- Store the fixture in a dry place to prevent corrosion.

## **Disposal Instructions**

- Dispose of any worn or damaged parts of the fixture in accordance with local regulations.
- Do not dispose of the fixture in household waste. Check with local recycling centers for proper disposal options.

## **Contact Information for Further Support**

For safety inquiries or concerns regarding the Forster Universal Sight Mounting Fixture, please contact the manufacturer or your local distributor for assistance.

Thank you for your attention to these safety guidelines. Your careful use of this product will help ensure a safe and effective gunsmithing experience.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)