

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. 8-40 BUSHING SET

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## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. 8-40 BUSHING SET](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400840
- Mfr. No.: UF1000UB0840
- Delivery weight: 0.036kg
- Shipping height: 15mm
- Shipping width: 89mm
- Shipping length: 163mm
- UPC: 757253006920

## Item details

Made in USA

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# Safety Instruction Guide for the Forster Universal Sight Mounting Fixture & Components

## Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture & Components. This guide provides essential safety instructions and information to ensure the safe and effective use of the product. Please read this guide carefully before using the fixture.

## General Safety Guidelines

- Ensure that you are familiar with the operation of the Forster Universal Sight Mounting Fixture before use.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against debris and sharp edges.
- Keep the workspace clean and organized to avoid accidents.
- Do not use the fixture in wet or damp conditions to prevent electrical hazards.
- Ensure that all tools and components are in good condition before use.
- Be aware of your surroundings and ensure that others are at a safe distance while operating the fixture.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Always check that the fixture is securely attached to a stable work surface before use.
- Do not exceed the recommended specifications for drilling and tapping.
- Ensure that the drill and tap bushings are correctly sized for the task at hand to avoid damage.
- Avoid wearing loose clothing or jewelry that may become caught in moving parts.
- Keep hands and other body parts clear of the drill and tap area during operation.
- If you experience any unusual noise or vibration during use, stop immediately and inspect the fixture for damage.
- Use the fixture only for its intended purpose as described in the product specifications.

## Instructions for Installation and Usage

### 1. Setup

- Place the Forster Universal Sight Mounting Fixture on a stable, flat surface.
- Ensure that the "V" blocks are adjusted to accommodate the barrel of the firearm securely.
- If using a tubular magazine gun, remove the magazine tube before securing the firearm in the fixture.

### 2. Drilling and Tapping

- Select the appropriate drill and tap bushings based on the specifications of the firearm.
- Insert the drill bushing into the fixture and ensure it is properly seated.
- Align the drill with the marked location on the firearm and begin drilling slowly to ensure accuracy.
- Once the hole is drilled, replace the drill bushing with the tap bushing.
- Insert the tap into the bushing and begin tapping the hole, applying steady pressure.

### 3. PostUse

- After completing the drilling and tapping, remove the firearm from the fixture.
- Clean the fixture and all components to remove any debris or metal shavings.
- Store the fixture and components in a dry, safe location to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the fixture or its components in regular household waste. Check with local waste management facilities for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the Forster Universal Sight Mounting Fixture, please refer to the manufacturer's contact information provided with the product packaging or visit the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture & Components. Thank you for your attention to safety and for choosing our product.

# About Us

## Brownells UK

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