

UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. ROUND PAD, SINGLE

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



Attributes

- Name: [FORSTER PRODUCTS, INC. ROUND PAD, SINGLE](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400700
- Mfr. No.: UF1000017
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Forster Universal Sight Mounting Fixture](#)
- [About Us](#)

Safety Instruction Guide for Forster Universal Sight Mounting Fixture

Introduction

Thank you for choosing the Forster Universal Sight Mounting Fixture. This guide provides essential safety instructions to ensure the safe use of the product. Please read this document carefully before using the fixture to ensure a safe and effective experience.

General Safety Guidelines

- Ensure that the product is used in accordance with all local laws and regulations.
- Always read the user manual before using the fixture.
- Keep the fixture out of reach of children and vulnerable individuals.
- Inspect the fixture for any damage before use. Do not use if any part is damaged.
- Use the fixture only for its intended purpose as described in this manual.
- Wear appropriate personal protective equipment (PPE) such as safety goggles and gloves when using the fixture.
- Ensure that your workspace is clean, welllit, and free from distractions.

Specific Safety Precautions for Use

- Always secure the firearm properly in the fixture before beginning any drilling or tapping operations.
- Ensure that the drill and tap bushings are correctly installed and fit securely in the fixture.
- Use only the specified drill and tap sizes as indicated in the manual.
- Avoid wearing loose clothing or jewelry that could get caught in moving parts.
- Do not exceed the recommended drilling speed to prevent overheating and potential injury.
- Be mindful of the drill bit and tap edges; they are sharp and can cause injury.
- If you experience any unusual noise or resistance while drilling or tapping, stop immediately and inspect the fixture and tools.
- Always follow proper disposal methods for any waste materials generated during use.

Instructions for Installation and Usage

1. Setup:

- Place the Forster Universal Sight Mounting Fixture on a stable work surface.
- Ensure that the fixture is securely positioned and will not move during operation.

2. Securing the Firearm:

- Open the "V" blocks and place the firearm barrel securely within them.
- Adjust the height of the "V" blocks as necessary to ensure proper alignment.
- Tighten the blocks to secure the firearm in place.

3. Drilling and Tapping:

- Select the appropriate drill and tap bushings for your application.
- Insert the drill bushing into the designated hole on the overarm.
- Adjust the overarm to the desired spacing for your application.
- Ensure that the drill bit is securely attached to the drill.
- Carefully drill into the firearm, ensuring that the drill is aligned with the bushing.
- After drilling, replace the drill bushing with the tap bushing.

- Insert the tap and begin tapping the hole, ensuring to maintain alignment.

4. Finishing Up:

- Once drilling and tapping are complete, carefully remove the firearm from the fixture.
- Clean the area and dispose of any metal shavings and waste materials properly.

Disposal Instructions

- Dispose of the Forster Universal Sight Mounting Fixture in accordance with local regulations regarding electronic and metal waste.
- Ensure that all components, including drill and tap bushings, are disposed of properly to prevent environmental harm.

Contact Information for Further Support

For further assistance, please refer to the manufacturer's contact information provided in the product packaging or visit the official website for support resources.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture. Always prioritize safety and proper usage to achieve the best results.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk