

# UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS - FORSTER PRODUCTS, INC. 3-56 BUSHING SET

[Gunsmith Tools](#) > [Sight & Scope Installation Tools](#) > [Receiver Drilling Jigs](#)

## The Accurate, Professional Way To Mount Scopes & Sights

The Foster Scope Mounting Jig fills the exacting requirements of the most particular gunsmith. Will handle virtually all bolt action, lever action and pump guns! You have only to spoil one good gun with a faulty job and you've spent the price of the jig. We have sold a great number of these to gunsmiths during the recent years. The universal comment when we meet scope jig buyers later is "I don't know how I ever did business without it. Would rather almost do without my right arm than lose it now!" The Forster Universal Sight Mounting Fixture was designed to fill the exacting requirements encountered in drilling and tapping holes for the mounting of scope mounts, receiver sights, shotgun beads, etc. The Fixture will handle virtually all bolt action, lever action and pump action guns including the Savage 99, Remington 760, etc.; in fact, any single barrel gun as long as the barrel can be laid into the "V" blocks of the Fixture. Tubular magazine guns are done in the same manner by first removing the magazine tube. The Fixture will locate the holes to a standard, predetermined spacing built into the over-arm, or to any other spacing by sliding the over-arm in either direction. "Run out" of the drill is eliminated as it is guided through a hardened and ground drill bushing. Tapping is done through another bushing of the correct tap size, and eliminates cocking of the tap which is a major cause of tap breakage and sloppy holes. The sliding over-arm has three holes with standard spacing of .500" and .860" between centers into which the interchangeable drill and tap guide-bushings fit. The over-arm is keyed and slides in a "T" slot. It is always in true alignment with the exact center of the gun barrel. The main body of the Fixture is cast aluminum. The two "V" blocks are adjustable for height and made of hardened steel accurately ground on the "V" as well as the shaft. Accuracy in every detail has been the first consideration! It is truly a precision fixture that will save its cost over and over again while allowing you to do a really first class job on every gun that comes into your shop.



## Attributes

- Name: [FORSTER PRODUCTS, INC. 3-56 BUSHING SET](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 319400356
- Mfr. No.: UF1000-UB0356
- Delivery weight: 0.027kg
- Shipping height: 13mm
- Shipping width: 89mm
- Shipping length: 168mm
- UPC: 757253006906

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for the UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS](#)
- [About Us](#)

# Safety Instruction Guide for the UNIVERSAL SIGHT MOUNTING FIXTURE & COMPONENTS

## Introduction

Thank you for purchasing the Forster Universal Sight Mounting Fixture & Components. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this guide carefully before using the fixture.

## General Safety Guidelines

- Ensure that the fixture is used only for its intended purpose, which is to assist in drilling and tapping holes for mounting scope mounts and similar components.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the fixture.
- Keep the working area clean and welllit to avoid accidents.
- Do not use the fixture if it appears damaged or if any components are missing.
- Ensure that all fasteners and components are securely tightened before use.
- Store the fixture in a safe place, out of reach of children and pets.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - Sharp tools: The drill and tap bushings are sharp and can cause injury.
  - Heavy components: The fixture is made of cast aluminum and may be heavy; handle with care.
- **Avoiding Hazards:**
  - Always keep hands and other body parts away from moving parts during operation.
  - Do not exceed the recommended drill and tap sizes as specified in the product specifications.
- **AgeSpecific Warnings:**
  - This product is not intended for use by children. Ensure that only trained adults operate the fixture.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that the fixture is placed on a stable work surface.
- Verify that all components are present: the main body, "V" blocks, drill and tap bushings.

### 2. Setting Up the Fixture:

- Adjust the "V" blocks to accommodate the barrel size of the firearm you are working on.
- Secure the barrel in the "V" blocks, ensuring it is stable and properly aligned.
- Slide the overarm to the desired position for drilling or tapping.

### 3. Drilling:

- Select the appropriate drill bushing for the size of the hole required.
- Insert the drill bushing into the overarm and ensure it is securely in place.

- Use a suitable drill bit and attach it to a drill. Align the drill with the bushing and begin drilling carefully.

#### **4. Tapping:**

- After drilling, select the correct tap bushing size.
- Insert the tap bushing into the overarm and ensure it is securely in place.
- Attach the tap to a tap wrench. Align the tap with the bushing and turn gently to start tapping the hole.

#### **5. Finishing Up:**

- Once drilling and tapping are complete, remove the barrel from the fixture.
- Clean the fixture and store it in a safe location.

## **Disposal Instructions**

- Dispose of the fixture and any components in accordance with local regulations.
- Do not dispose of the product in household waste.
- If the fixture is no longer usable, consider recycling the materials where applicable.

## **Contact Information for Further Support**

For any safety inquiries or further assistance regarding the Forster Universal Sight Mounting Fixture & Components, please refer to the manufacturer's contact details provided with your product.

By following these safety instructions, you can ensure a safe and effective experience with the Forster Universal Sight Mounting Fixture & Components. Remember to keep this guide for future reference and consult it whenever necessary. Your safety is our priority!

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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