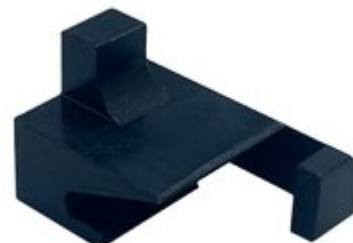


AR-15 .22LR V2 CATCH22 BOLT CATCH - AR CATCH22 AR-15 .22LR V2 CATCH22 BOLT CATCH SLIP ON

[Home](#)

When a standard AR-15 is converted to .22lr through a conversion bolt or replacement upper, the bolt catch stops working. The Catch22 V2 slides over a stock AR-15 bolt catch to work with most common .22lr conversions and give you bolt catch functionality again. To install, just slide the Catch22 over the stock bolt catch and you're ready to go. This allows you to easily swap between calibers without the need for any tools. The bolt catch is compatible with CMMG, RTB, Spike's Tactical, Tactical Solutions dedicated upper receivers and conversion bolts, as well as similar Ceiner kit conversion bolts. For the bolt catch to provide true last-round-hold-open, the magazine that is used needs to have a follower that sticks out of the back and will engage the bolt catch after the last round. Because of this, different magazines will offer different last round functionality. - CMMG / Black Dog ""Standard"" (X-form, Sonic Weld, etc.): These magazines have a follower that sticks up after the last round is fired, but it doesn't reach out of the back which is required to hit the bolt catch. The bolt catch will need to be manually engaged to hold the bolt back after the magazine is removed. - S&W 15-22: These magazines have a follower that can hit the bolt catch consistently after the last round is fired and are the best way to get last-round-hold-open functionality. These magazines need to be shimmed using a Catch22 clip-on adapter to take up the slack in the magwell as they are more slim than a standard AR magazine.



Attributes

- Name: [AR CATCH22 AR-15 .22LR V2 CATCH22 BOLT CATCH SLIP ON](#)
- Manufacturer: [AR CATCH22](#)
- Product no.: 100042913
- Mfr. No.: CATCH22V2
- Weapon type: AR-15
- Delivery weight: 0.018kg
- Shipping width: 76mm
- Shipping length: 95mm

Item details

Made in USA

US export classification: 0A501.x

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for AR15 .22LR V2 CATCH22 BOLT CATCH](#)
- [About Us](#)

Safety Instruction Guide for AR15 .22LR V2 CATCH22 BOLT CATCH

Introduction

Thank you for choosing the AR15 .22LR V2 CATCH22 BOLT CATCH. This product is designed to restore bolt catch functionality when converting a standard AR15 to .22LR. Please read this safety instruction guide carefully to ensure safe and proper use of the product.

General Safety Guidelines

- Ensure that all safety procedures are followed when handling firearms and firearm accessories.
- Always treat every firearm as if it is loaded.
- Keep the product out of reach of children and unauthorized users.
- Inspect the product regularly for any signs of wear or damage before use.
- Report any unsafe products or incidents to the appropriate authorities.
- Stay informed about recall updates through the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Only use the Catch22 V2 with compatible .22LR conversions, such as CMMG, RTB, Spike's Tactical, Tactical Solutions dedicated upper receivers, and similar Ceiner kit conversion bolts.
- Ensure that the magazine used has a follower that can engage the bolt catch after the last round is fired for true lastroundholdopen functionality.
- Be aware that different magazines may offer varying lastround functionality.
- Always ensure that the firearm is pointed in a safe direction when installing or using the Catch22 V2.
- Do not attempt to modify or alter the Catch22 V2 in any way.

Instructions for Installation and Usage

1. Installation:

- Ensure the firearm is unloaded and pointed in a safe direction.
- Slide the Catch22 V2 over the stock AR15 bolt catch until it is securely in place.
- Verify that the Catch22 V2 is properly installed and functions correctly before using the firearm.

2. Usage:

- After installing the Catch22 V2, load the compatible magazine into the firearm.
- Fire the firearm as you normally would. The Catch22 V2 should allow for bolt catch functionality.
- If using S&W 1522 magazines, ensure they are shimmed using a Catch22 clipon adapter to fit correctly in the magwell.

3. PostUse:

- After use, remove the magazine and ensure the firearm is in a safe condition.
- Inspect the Catch22 V2 for any signs of wear or damage before storing.

Disposal Instructions

- Dispose of the Catch22 V2 in accordance with local regulations for firearm accessories.
- Do not dispose of the product in regular household waste. Check for designated disposal sites for firearm accessories.

Contact Information for Further Support

For any questions or concerns regarding the AR15 .22LR V2 CATCH22 BOLT CATCH, please refer to the appropriate support channels available in your region.

Thank you for your attention to these safety instructions. Your safety and the safety of others is our top priority.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk