

# GEN-12 UPPER RECEIVER 12 GAUGE - GEN-12 14.5" UPPER RECEIVER 12 GAUGE

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The GEN12 was not the 1st "AR shotgun", but it is the first to use a standard 308 lower. The GEN12 upper was specifically designed to mate to any DPMS GEN1 308 Lower or other 308 lowers sharing the same pattern. The GEN12 upper will work with either the shorter DPMS buffer tube or the longer Armalite AR10®/ 308 tubes. The center of the upper is the short recoil system which cycles the action. This means there is no gas tube or piston. The cyclic rate can be tuned by adjusting buffer weights and springs by the end user. The upper will cycle birdshot or magnums and most everything in between. It reliably feeds both 2 ¾" shells and 3" shells on a standard short DPMS 308 buffer and spring. However they recommend a H3 buffer or a Hydraulic buffer when shooting magnums or any 3". These uppers are compatible with SGM Tactical Saiga 12 choke tubes with external threads. This is sold as an upper so this does not require a FFL to purchase; however, you are responsible to know the laws in your state and purchase accordingly. Some Assembly required: Do to the shock and recoil from the 12 gauge, and the inherent differences within magazine geometry, you will be provided several parts to replace on your DPMS GEN1 patterned lower to ensure functionality and compatibility. BEEF UP KIT: Magazine catch & increased power spring Bolt catch & increased power spring Anti-rotation trigger pin set \*\*\*These parts need to be installed.



## Attributes

- Name: [GEN-12 14.5" UPPER RECEIVER 12 GAUGE](#)
- Manufacturer: [GENESIS ARMS](#)
- Product no.: 100042645
- Mfr. No.: G12U14
- Delivery weight: 2.91kg
- Shipping height: 108mm
- Shipping width: 108mm
- Shipping length: 625mm

## Item details

Made in USA

EU Export Disabled

US export classification: 0A501.d

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# GEN12 Upper Receiver Safety Instruction Guide

## Introduction

Thank you for choosing the GEN12 Upper Receiver 12 Gauge. This guide provides essential safety instructions and information regarding the proper use, installation, and disposal of your product. Please read this guide carefully to ensure safe and effective operation.

## General Safety Guidelines

- Ensure safe use of the GEN12 Upper Receiver by following these guidelines:
  - Always treat the upper receiver as if it is loaded.
  - Keep the upper receiver pointed in a safe direction at all times.
  - Store the upper receiver in a secure location, away from children and unauthorized users.
  - Use the upper receiver only for its intended purpose.
  - Always wear appropriate eye and ear protection when using the upper receiver.
  - Familiarize yourself with local laws and regulations regarding firearm modifications and usage.
  - Regularly inspect the upper receiver for any signs of wear or damage before use.

## Specific Safety Precautions for Use

- When using the GEN12 Upper Receiver, adhere to the following precautions:
  - Ensure that the upper receiver is properly installed on a compatible DPMS GEN1 308 lower before use.
  - Verify that the buffer tube and spring are appropriate for your specific application.
  - Use only recommended ammunition types: the upper receiver is designed to cycle 2 ¾" and 3" shells effectively.
  - Avoid using ammunition that is not compatible with the upper receiver, such as reloaded or damaged shells.
  - If you experience any malfunctions, cease use immediately and consult a qualified gunsmith.
  - Do not modify the upper receiver or its components beyond the specified assembly instructions.

## Instructions for Installation and Usage

- Follow these steps for the installation and usage of the GEN12 Upper Receiver:

### Installation

#### 1. Gather Required Tools:

- Screwdriver
- Allen wrench (if applicable)
- Safety glasses

#### 2. Prepare Your Workspace:

- Ensure your workspace is clean and welllit.
- Have all parts and tools within reach.

#### 3. Install the Upper Receiver:

- Align the GEN12 upper receiver with your DPMS GEN1 308 lower.
- Securely attach the upper receiver using the provided pins and screws.
- Install the magazine catch and bolt catch with increased power springs as per the provided

instructions.

- Verify that all components are securely in place and functioning.

#### **4. Check Compatibility:**

- Ensure the buffer tube and spring are correctly installed and compatible with the upper receiver.

## **Usage**

#### **1. Loading Ammunition:**

- Load only 2 ¾" or 3" shells into the magazine.
- Ensure the magazine is properly seated in the lower receiver.

#### **2. Shooting:**

- Always follow safe shooting practices.
- Maintain control of the upper receiver at all times.
- Monitor the cyclic rate and adjust buffer weights and springs as needed for optimal performance.

#### **3. PostUse Care:**

- After use, clean the upper receiver according to the manufacturer's recommendations.
- Store the upper receiver in a safe location.

## **Disposal Instructions**

- When disposing of the GEN12 Upper Receiver, follow these guidelines:
  - Ensure the upper receiver is completely disassembled and rendered inoperable.
  - Dispose of any components in accordance with local regulations regarding firearms and firearm parts.
  - Do not dispose of the upper receiver in regular household waste.

## **Contact Information for Further Support**

- For any questions or concerns regarding the GEN12 Upper Receiver, please refer to the manufacturer's website or customer service resources. It is crucial to stay informed about product recalls and safety updates. Regularly check the EU's Safety Gate platform for any relevant information.

By adhering to these guidelines, you can ensure safe and effective use of your GEN12 Upper Receiver. Thank you for your attention to safety and compliance.

# About Us

## Brownells Deutschland

**Brownells Deutschland - Einer der größten Lieferanten für Waffenteile,  
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