

# DEVIANT GA HUNTER LIGHTWEIGHT ACTIONS RIGHT & LEFT HAND - DEFIANCE MACHINE LONG ACTION ULTRA MAGNUM BOLT FACE (0.545") RIGHT HAND

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## A Do-It-All, Lightweight Action for Hunting or Match Shooting

Whether you're building a dedicated hunting rig, a competition-ready match rifle or a general-purpose rig that can handle both with ease, the Defiance Machine Deviant GA Hunter rifle action is built to suit your needs. This rifle action is built with an open top, which allows for quick loading of BDL-style magazines, but the design is compatible with detachable-box magazines as well. The Defiance Machine Deviant GA Hunter action can be had in a number of configurations. The Long Action Magnum model comes with a .545 bolt face and is designed for use with hinged floorplates and Wyatt's Ultra Mag and standard internal box magazines. The Long Action model comes with a .595 bolt face and is designed for use with Rigby-length internal box magazines. A Medium Length action is equipped with a .408 bolt face. Each Defiance Machine Deviant GA Hunter action ships with the receiver body, one-piece bolt, bolt stop, bolt release, release pin and spring, extractor, knob, firing pin and pin spring, cocking piece, bolt shroud and trigger pins. Bolt fluting is available as an optional extra on push-feed bolts, and the actions can be had with either repeater or single-shot magazine cuts.



## Attributes

- Name: [DEFIANCE MACHINE LONG ACTION ULTRA MAGNUM BOLT FACE \(0.545"\) RIGHT HAND](#)
- Manufacturer: [DEFIANCE MACHINE](#)
- Product no.: 100035992
- Mfr. No.: NONE
- Action Type: Long
- Cartridge: Multi
- Colour: Stainless Steel
- Delivery weight: 1.157kg
- Shipping height: 108mm
- Shipping width: 165mm
- Shipping length: 324mm

## Item details

Made in USA

US export classification: 0A501.e

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# DEVIANT GA HUNTER LIGHTWEIGHT ACTIONS SAFETY INSTRUCTIONS

## Introduction

Thank you for choosing the Defiance Machine Deviant GA Hunter Lightweight Actions. This guide provides essential safety instructions and guidelines to ensure the safe use of your rifle action. Please read this document carefully before using the product.

## General Safety Guidelines

- Always treat your rifle action as if it is loaded.
- Keep the rifle action pointed in a safe direction at all times.
- Store the rifle action in a secure location, out of reach of children and unauthorized users.
- Use only the recommended ammunition for your rifle action.
- Regularly inspect your rifle action for any signs of wear or damage before use.
- Follow all local laws and regulations regarding firearm ownership and usage.
- Ensure that you are familiar with the operation of your rifle action before using it.
- Do not modify your rifle action in any way that could compromise its safety.

## Specific Safety Precautions for Use

- Always wear appropriate eye and ear protection when using your rifle action.
- Ensure that the area around you is clear of people and obstacles before firing.
- Be aware of your target and what lies beyond it.
- Do not attempt to fire your rifle action if you suspect a malfunction.
- If a round fails to fire, wait at least 30 seconds before opening the action to inspect for a misfire.
- Never place your finger on the trigger until you are ready to shoot.
- Always engage the safety when the rifle action is not in use.

## Instructions for Installation and Usage

### 1. Installation

- Ensure that you have all components included with your rifle action: receiver body, onepiece bolt, bolt stop, bolt release, release pin and spring, extractor, knob, firing pin and pin spring, cocking piece, bolt shroud, and trigger pins.
- Consult your firearm's manual for specific installation instructions, as this may vary depending on the configuration of your rifle.

### 2. Usage

- Load the magazine according to the manufacturer's specifications.
- Insert the magazine into the rifle action until it clicks into place.
- Ensure the bolt is in the forward position before attempting to fire.
- After firing, engage the bolt release to cycle the action for the next round.
- Always check the chamber to ensure it is clear before storing the rifle action.

## Disposal Instructions

- Dispose of your rifle action in accordance with local regulations.
- If you need to dispose of any parts, ensure they are not accessible to children or unauthorized individuals.

- Contact your local waste management authority for guidance on proper disposal methods for firearms and related components.

## Contact Information for Further Support

For any inquiries or concerns regarding the Defiance Machine Deviant GA Hunter Lightweight Actions, please reach out to the appropriate support channels available in your region.

By following these guidelines, you can ensure the safe and effective use of your Defiance Machine Deviant GA Hunter Lightweight Actions. Thank you for your attention to safety, and enjoy your shooting experience.

# About Us

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